

Work Order ID 109998-1

109998

Page 1

December-16-13 11:27:38 AM

Item ID: D4379-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate Cup

Start Date: 12/16/13

Start Qty: 24.00

24

Cust Item ID:

Required Date: 12/17/13

Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4379

B

100

0.00

100

Doosan

Doosan Lathe

Memo

turn as per Dwg and folio FB121

Dwg Rev: B

FOLIO REV: A2

Deburr

0.00

14-01-09

30

DAS
40
9-83

14/01/08

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

14-01-09

30

DAS
40
9-83

14/01/08

Fun

Work Order ID 109998

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Page 2

December-16-13 11:27:38 AM

Item ID: D4379-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Wearplate Cup
Start Date: 12/16/13 Start Qty: 24.00 *24* Cust Item ID:
Required Date: 12/17/13 Req'd Qty: 24.00 *24* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	<i>J. 1/14-01-09</i>			<i>30</i>	<i>0</i>		
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <i>W/A</i> Memo	0.00 0.00				<i>30</i>		<i>1/14-01-09</i> <i>JOC</i>	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<i>1/14-01-10</i>	<i>D 14-01-10</i>

Picklist Print

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Work Order ID: 109998

Parent Item: D4379-3

Parent Item Name: Wearplate Cup

Start Date: 12/16/13

Required Date: 12/17/13

Start Qty: 24.00

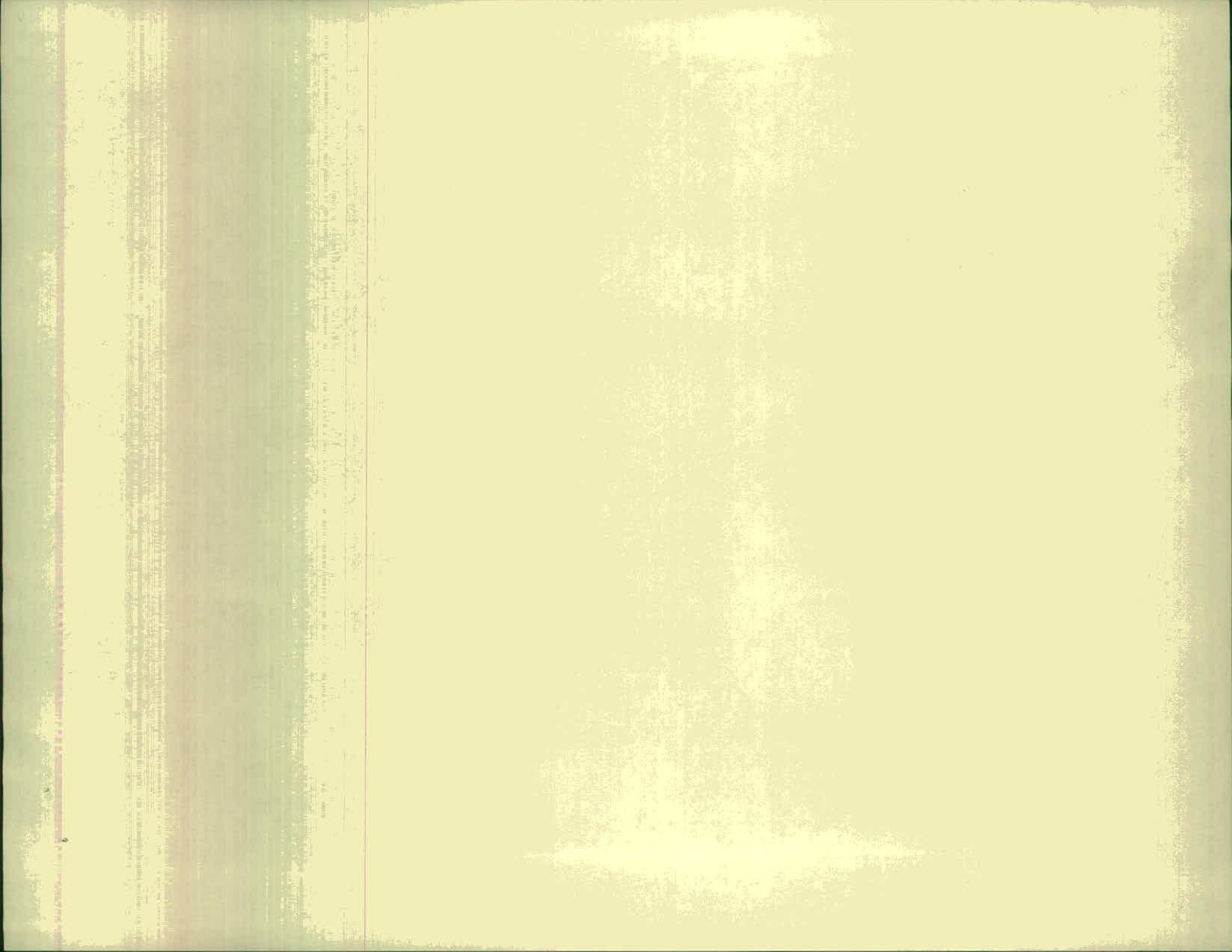
Required Qty: 24.00

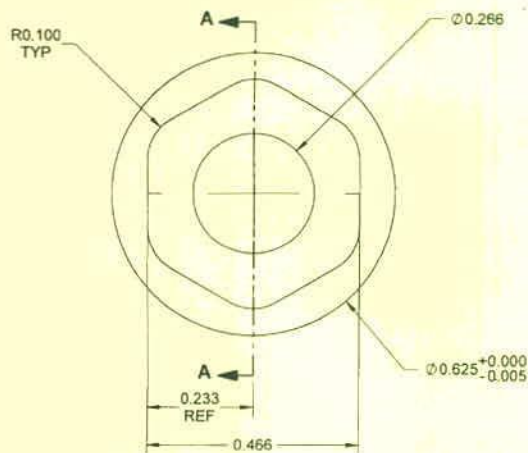
Comments: IPP REV:A NEW ISSUE 12-07-04 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000 304 round bar 1.00		Purchased	No				f	0.0000		2		12-1-9	

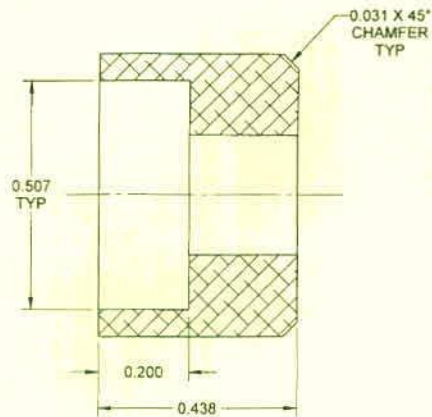
127864

2RT (SA/LA)

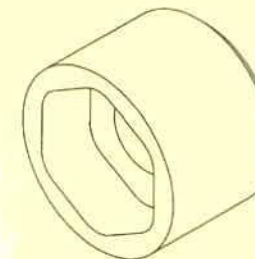
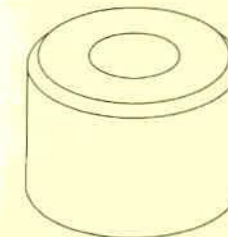




D4379-1 WEARPLATE CUP



SECTION A-A C7-1

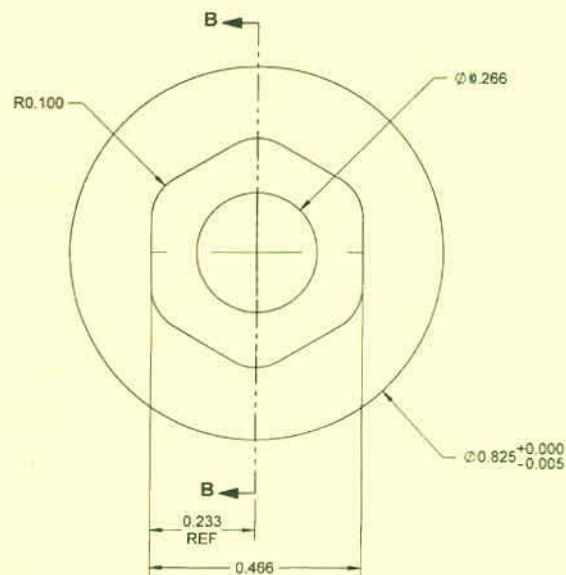


RELEASED
2012-08-10

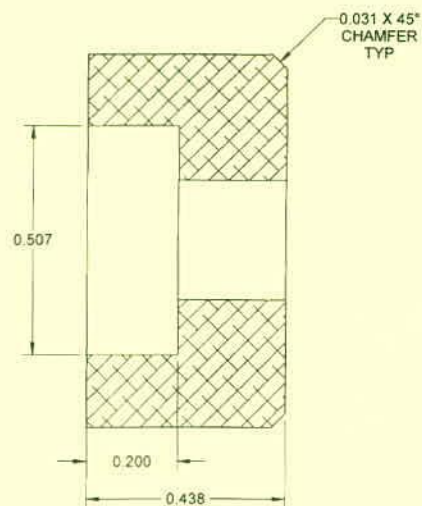
NOTES

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

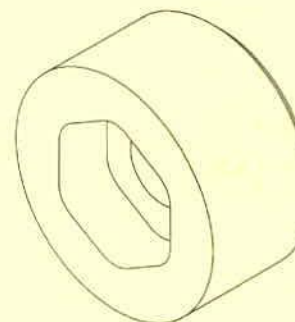
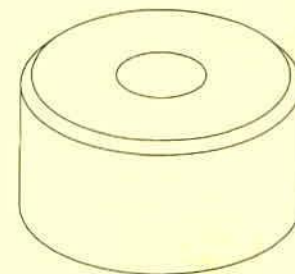
B	ADD D4379-3 WEARPLATE CUP	AP	12.07.04
A	NEW ISSUE	AJS	11.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	AT	D4379	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	WEARPLATE CUP	NTS
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D4379-3 WEARPLATE CUP



SECTION B-B C7-2



RELEASED
2012-08-10
anf

NOTES-

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4379	REV. B
MFG. APPR.	<i>[Signature]</i>		SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE CUP	NTS
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